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# ARDEX WA 98 A

## Solvent-Based Contact Adhesive

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Specifically designed for adhering ARDEX External Waterproofing Membranes

Spray application for quick and economical installation

Thin glue line for no adhesive show through

**WARNING: DANGEROUS GOOD**

Please ensure you take note of all precautions & risks.

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**ARDEX Australia Pty Ltd**  
20 Powers Road  
Seven Hills NSW 2147  
Phone: 1300 788 780  
technicalservices@ardexaustralia.com  
[www.ardexaustralia.com](http://www.ardexaustralia.com)

**ARDEX New Zealand Ltd**  
15 Alfred Street  
Onehunga, Auckland 1061  
Phone: 0800 227 339  
info@ardexnz.com  
[www.ardex.co.nz](http://www.ardex.co.nz)

# ARDEX WA 98 A

## Solvent-Based Contact Adhesive

### DESCRIPTION

ARDEX WA 98 A is a high performance, solvent-based contact adhesive. It has been specially developed for bonding ARDEX external waterproofing membranes to roofing substrates. Its convenient and economical spraying, combined with its long tack life, make it ideal for bonding large areas.

### APPLICATION AND DIRECTIONS

#### PREPARATION:

Surfaces to be bonded must be thoroughly clean and dry, for optimum results they should be pre-wiped with ARDEX WPM 290 solvent. Stir adhesive thoroughly before use. On porous surfaces a second coat of adhesive may be necessary.

#### THINNING:

Thinning is unnecessary unless the adhesive has thickened due to solvent evaporation, caused by the lid being left open for long periods. Where necessary ARDEX WPM 290 solvent may be used for thinning to reduce viscosity and aid with flow characteristics.

#### APPLICATION:

Use a brush, roller, air driven or airless spray equipment. Apply a thin, even layer of adhesive to both surfaces; brushing in short, quick strokes. Ensure that the spray pattern atomisation is pinhead size.

Between 15-60 minutes, the solvent should have evaporated and the adhesive should be 'tacky' enough to bond the surfaces together. A useful indication is to touch the surfaces (all over) with a clean finger: if they are 'sticky' to the touch, without transferring to your finger, they are ready to bond together.

It is imperative that no solvent is trapped between the bond. Position components accurately, as when contact is made, the bond will be immediate.

Apply maximum overall instant pressure, taking care to expel any air bubbles, to ensure a complete bond. Use of a hand pressure roller, e.g. a vinyl-flooring roller, provides good direct pressure.

Dry adhesive surfaces may be reactivated by wiping over with ARDEX WPM 290 solvent. An alternative method is heat reactivation to 80°C. In this case, care must be taken to ensure that all solvent has evaporated before heating.

#### CLEANING:

Use ARDEX WPM 290 solvent for cleaning equipment, brushes, rollers, etc., and for removing adhesive from surfaces as it coagulates.

#### PACKAGING

ARDEX WA 98 A is available in 20L, 4L, and 1L cans, in an amber-coloured liquid. A clear liquid is available in a 20L can.

Product Name	Colour	Size	Product Code
ARDEX WA 98 A	Clear	20L	24188
ARDEX WA 98 A	Amber	20L	13052
ARDEX WA 98 A	Amber	4L	10870
ARDEX WA 98 A	Amber	1L	10869

### TECHNICAL DATA

Characteristics	Result
Type	Solvent-based contact adhesive
Composition	Polychloroprene (Neoprene®)
Colour	Amber or Clear
Temperature Range	Up to 93°C
Reactivation	Solvent or heat
Viscosity	130 ± 20cP @ 25°C
Coverage	4 - 8m <sup>2</sup> per litre bond area
Working Time	15 - 60 minutes
Peel Strength (ASTM D903) Membrane to Plywood	30 - 35 N (Butyl) 7 - 10N (EPDM)

### PRECAUTIONS & RISKS

ARDEX WA 98 is a dangerous good. The solvents in ARDEX WA 98 A are Highly Flammable. Keep away from naked flames, electrical appliances/lights, lighted cigarettes, etc.

This product is highly dangerous if inhaled. Use only in a well ventilated area and take extreme caution in confined spaces. Using a highly flammable product in a poorly ventilated area poses an extreme health risk which could be fatal. Refer to the Safety Data Sheet available on the ARDEX website for more information.

Ensure you use with adequate ventilation. Do not eat, drink or smoke while using. Store in a cool, well ventilated area and temperature must be between 5°C and 20°C. Dispose of empty containers safely. Do not contaminate water supply.

If swallowed, do not induce vomiting. Rinse out mouth and provide liquids slowly. Seek medical attention without delay. If skin contact occurs, immediately remove all contaminated clothing. Flush skin with running water and soap. Seek medical attention in event of irritation. If product comes in contact with eyes, flush eye immediately with fresh running water. Keep eyelids apart and away from eye. Seek medical attention without delay.

If inhaled, remove person from contaminated area, lay down, and keep warm and rested. Remove items which may block airway. Seek medical attention without delay.

Ensure you follow all instructions on the Safety Data Sheet.

**Toll Free Technical Services:**  
**1800 224 070 (Australia)**  
**0800 227 339 (New Zealand)**

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