



ARDEX RA030 PLUS

One Component, Moisture-Curing Expansion Joint Sealant

No bubble formation or foaming during installation on damp surfaces

Excellent primerless adhesion to most substrates

Excellent weathering and UV stability

Movement capability: +/- 50% of joint width

No Isocyanates, solvents, halogens or acids

Non-sag - Perfect for vertical and overhead repairs

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ARDEX RA 030 PLUS

One Component, Moisture-Curing Expansion Joint Sealant

DESCRIPTION

ARDEX RA 030 PLUS is a one-component, moisture curing, professional grade, elastomeric, polyether expansion joint sealant. It has excellent bond strength to most porous and non-porous substrates without the use of a primer. ARDEX RA 030 PLUS is non-sag and may be applied on vertical and horizontal surfaces.

GENERAL USES AND APPLICATIONS

- Expansion joints with anticipated movement up to 50%
- Joint sealing in pre-fabricated and tilt-up buildings
- Sealing between window and door frames
- Sealing moving cracks, not exposed to heavy traffic

ADVANTAGES AND FEATURES

- No bubble formation or foaming during installation on damp surfaces
- Excellent primerless adhesion to most substrates
- Excellent weathering and UV stability
- Movement capability: +/- 50% of joint width
- No Isocyanates, solvents, halogens or acids
- Non-sag formulation provides versatile application options
- No offensive odour
- Service temperature range -60°C to 150°C

JOINT PREPARATION

Expansion Joints:

Joint must be clean, free of dust and grease, and free of chipping paint. New concrete must be a minimum of 28 days old. When applying to concrete which is not fully cured (green), all release agents must be removed and the bonding surface must be dry. All dust must be removed using pressurised moisture-free air or vacuum.

Minimum/Maximum width: 6mm/30mm
Minimum/Maximum depth: 6mm/15mm

Joint should be twice as wide as it is deep (2 x depth = width). Do NOT bond joint material to the bottom of the joint. Use backer rod to control depth and maximise elongation.

Moving Cracks:

Crack must be clean, free of dust and grease, and free of chipping paint. For best results, route crack with a dry diamond blade. All dust must be removed using pressurised, moisture-free air or vacuum.

Minimum/Maximum width: 6mm/30mm
Minimum/Maximum depth: 6mm/15mm

Do NOT bond joint material to the bottom of the crack. Use sand at the bottom of the crack to control depth and maximize elongation.

INSTALLATION

Best results are obtained if the product is conditioned between 5 to 30°C. Substrate and ambient air temperatures should range between 5 and 30°C. ARDEX RA 030 PLUS is a moisture cure polyether chemistry and cures through the interaction with atmospheric moisture. Humidity must be a minimum of 35% RH for atmospheric curing conditions. In low humidity environments, the installed product can be misted with water to facilitate cure. ARDEX RA 030 PLUS will not foam in the presence of water. For best adhesion it is recommended that the surface be dry.

JOINT DESIGN

Joint design is critical to the successful performance of the joint sealant. Joint movement can be attributed to temperature changes, moisture movement, vibration and the composition of the substrate materials themselves. When installing ARDEX RA 030 PLUS refer to project specifications and comply with the recommended joint width.

Use open cell backer rod to control the depth of the joint. ARDEX RA 030 PLUS is a non-sag, all purpose joint material and may be applied horizontally or vertically. Finished joints must be tooled to provide a concave finish to the joint surface. The concave finish provides functional compression of the joint without causing a raised joint.

Note: Horizontal moving joints require 1/2 depth to width (Vertical moving joints require equal depth to width)

APPLICATION TEMPERATURE

Substrate and ambient air temperatures should range from 5 to 30°C. ARDEX RA 030 PLUS will perform in temperature from - 60 to 150°C.

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CHEMICAL RESISTANCE

Prior to application, test all chemicals and cleaning agents under exposure conditions. ARDEX RA 030 PLUS has good chemical resistance to water, aliphatic solvents, mineral oils, grease, dilute inorganic acids and alkalis. Avoid aromatic solvents, concentrated acids, and chlorinated hydrocarbons.

CLEAN UP

Always wear appropriate protective equipment such as safety glasses and gloves during cleanup. Clean uncured materials from tools and equipment with mild solvents. Cured material can only be removed mechanically.

PACKAGING

ARDEX RA 030 PLUS is sold in a 600mL sausage.

SHELF LIFE

12 months when stored in the original, unopened packaging at 23°C and 50% relative humidity.

PLEASE PAY ATTENTION TO THE FOLLOWING

Should not be used as a structural sealant. Should not be used as a glazing sealant. Should not be used for continuous immersion applications. Do not apply to freshly treated wood (treated wood must age 6 months). Low temperatures and low humidity will extend cure time. Not recommended for adhesion to flexible PVC, butyl rubber, EPDM, or most plastics containing plasticiser, (it is recommended to perform a preliminary compatibility test when working with different substrates).

Before any substrate preparation, installation or finishing methods relating to ARDEX product are undertaken, please be aware of any potential risks and use appropriate PPE (personal protective equipment). This may involve contacting substrate manufacturers for Safety Data Sheets.

SAFETY DATA

Causes skin and eye irritation and may cause serious eye damage. May cause respiratory irritation. Harmful to aquatic life with long lasting effects. In case of contact with the eyes rinse with running water until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Wear protective gloves, clothing, eye and face protection. Avoid inhaling dust/ fume/ gas/ mist/ vapours/ spray. Ensure adequate ventilation during mixing and application. Store locked up. Check with your local Council regarding the disposal of contents, dispose

of packaging thoughtfully and recycle where possible. Keep out of reach of children. Call the Poisons Information Centre on 131 126 (AUS) and 080 764 766 (NZ) or call a doctor if you feel unwell. At times updates can occur to data. For additional information and to ensure you have the most current technical and safety information please consult the latest safety data sheets (SDS) and technical data sheets found on the product page at www.ardexaustralia.com.

Coverage

Horizontal Coverage		
width (mm)	depth (mm)	Metres
6	6	14.7
13	6	7.3
19	10	3.3
25	13	1.8
30	14	1.3

Vertical Coverage		
width (mm)	depth (mm)	Metres
6	6	14.7
13	13	3.7
19	19	1.6
25	25	0.9
30	30	0.6

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TECHNICAL DATA

Colour	Grey
Skin Formation	20 - 30 mins @ 50% RH
Tack Free Time	60 min @ 50%
Cure Time (6mm diameter bead)	36 - 72 hours @ 50% RH
Tensile Strength	0.9MPa
Shore A Hardness	15
Elongation	1200%
Movement Capability	+/-50%
Artificial Weathering	No cracking
Volatile Organic Compounds(VOC)	<30g/L

GUARANTEE

ARDEX Australia Pty Ltd (“we” or “us”) guarantees this product (“our goods”) is free from manufacturing defects and will perform to any applicable specification published by us for 10 years from the date of purchase. Our liability under this guarantee is limited at our option to replacement of the product, repair of any damage to the immediate surface or area of application of the product, or compensation, in each case if we are satisfied loss or damage was due to a breach of this guarantee. This guarantee does not apply if damage or loss is due to failure to follow published instructions or any act or circumstance beyond our control, including shade variations and efflorescence. If you wish to make a claim under this guarantee you must notify us (ARDEX Australia Pty Ltd, 20 Powers Road Seven Hills NSW 2147; Toll Free: 1800 224 070; Email: technicalservices@ardexaustralia.com) and provide evidence of your purchase of the product within 30 days of any alleged loss or damage occurring. We reserve the right to ask you for satisfactory evidence of any alleged loss or damage. Any claim under this guarantee is at your cost. This guarantee is in addition to any rights or remedies you may have as a “consumer” under the Australian Consumer Law and to that extent you need to be aware that: “Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure”.

DISCLAIMER

The technical details, recommendations and other information contained in this data sheet are given in good faith and represent the best of our knowledge and experience at the time of printing. It is your responsibility to ensure that our products are used and handled correctly and in accordance with any applicable Australian Standards. Our instructions and recommendations are only for the uses they are intended. We also reserve the right to update information without prior notice to you to reflect our ongoing research and development program. Country specific recommendations, depending on local standards, codes of practice, building regulations or industry guidelines, may affect specific installation recommendations. The supply of our products and services is also subject to certain terms, warranties and exclusions, which may have already been disclosed to you in prior dealings or are otherwise available to you on request. You should make yourself familiar with them.

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This datasheet was issued in November 2020 and is valid for 3 years, in some instances a newer version may be published. Always refer to www.ardexaustralia.com for the latest technical data from ARDEX Australia Pty Ltd.